# **Description and applications**

EL-Loc 70 is a high-strength, non-hazardous anaerobic screw lock. It is suitable for all metal threaded connections subject to im-pact loading, including passive materials (high grade alloy steel), for example stud bolts in engines or pumps.

When air is excluded and there is metallic contact with the connecting components, a media and temperature resistant sealing film forms, which then hardens.



## 1. General product infomation

Chemical basis	Polyester resin		
Components mofakult.ch	Single component		
Colour	Teal		
Temperature range	−55 °C to +180 °C		
Maximum thread size	M20		
Resistant to	Oil, grease, fuel, coolant, cold and hot water, salt water, etc.		

### 2. Technical data

Measured variable kult.ch	Value mofakult.ch	Test standard	
Density	1,04-1,08 g/ml	DIN EN 542:2003	
Viscositiy (25°C)	300-900mPas		
Handling hardness	5-10 min	EN ISO 10964	
Functional hardness	mofakult.ol <sup>3</sup> –6 h		
Complete curing	12-24 h		
Breakaway torque	35-45 Nm	EN ISO 10964	
Prevail torque mofakult.ch	30–45 Nm mofakult.ch		

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#### 3. General information

# 3.1. Usage and processing instructions:

- 1. Remove sealant residues and clean the sealing surfaces with solvent.
- 2. Sealing surfaces must be clean, dry, and free of oil or grease before applying the sealing compound in order to ensure reliable sealing and adhesion.
- 3. Optimum processing temperature (ambient / adhesion surface temperature) +23°C
- 4. Apply the sealing compound continuously and evenly to the component to be sealed by pressing together the bellows bottle on one side.
- 5. No airing time required.
- 6. Fit the components in line with the manufacturer's specifications.
- 7. The sealing function is immediate.
- 8. Safety and technical data sheet at www.elring.com
- 9. In case of further questions, please contact our service hotline.

### 3.2. Storage

- Optimum storage conditions: Cool (+5°C to +23°C), dark and dry location.
- Minimum shelf life: 24 months in unopened containers.
- The batch number has the following structure: YYWW (filling date)

### 3.3. Delivery form

Item no.	Package content	Volume	Colour	Packaging unit	CLP label
700.521	mofakultch Concertina bottle	10 ml	mofakul Teal	9 pieces	DE/EN/FR/IT/PT/ ES/RU/BG/CN/ CZ/DK/EE/FI/GR/ HR/HU/LT/LV/NL/ NO/PL/RO/SE/ SI/SK
954.010	Concertina bottle	50 ml	Teal	6 pieces mofakul	

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### 3.4. Exclusion of liability

The above specifications in this technical data sheet, in particular the suggestions for processing and usage of our products, are based on our current knowledge and experience. As a result of the varied possible uses and the fact that the usage and working conditions are outside our area of influence, we accept no liability for the suitability of our products for a par-ticular production process under specific working conditions, or for the intended processing purposes and results. To ensure suitability, we recommend that adequate independent trials and tests are always performed in advance.

Any liability resulting from the information in this technical data sheet and from other written or verbal advice for the product in question is explicitly excluded, unless a case of injury, death or health problems arises that is due to intent or gross negligence on our part, or we are subject to liability under mandatory product liability law.

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